



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK ASSEMBLY	1	(ORDER LONG BLOCK BELOW)	1
2	22	48340	PLUG-PIPE (1/4 IN.)	3		
3	19	816565	PLUG-EXPANSION (15/32 IN.)	5		
4	22	860088	BUSHING-ADAPTOR	1		
5	22	806608A 1	PLUG-DRAIN	2		
6	25	806609	QUAD RING	2		2
7	19	34270	PLUG-EXPANSION (1-5/8 IN.)	8		
8	17	35465	PIN-DOWEL (5/16 IN.)	4		
9	22	72640	PLUG-EXPANSION (REAR CAM)	1		
10	23	85674	BEARING SET	1		
11		17340 1	LIFTER-ROLLER	16		
12	431	811658	CAMSHAFT-ROLLER	1		
13		17161	CHAIN-TIMING	1		
14	43	811659 1	SPROCKET-CAMSHAFT	1		
15	43	17160	SPROCKET-CRANKSHAFT	1		
16	10	35339	BOLT (5/16-18 X 3/4 IN.)	3		
17	12	848136	WASHER	3		
18	17	35312	PIN	1		
19		17341	GUIDE-LIFTER	8		
20		811662	RETAINER-LIFTER GUIDE	1		
21	10	34500	SCREW (5/16-18 X 5/8 IN.)	3		
22	12	811664	LOCKWASHER (5/16 IN.)	3		
23		811663	RETAINER-CAMSHAFT	1		
24	10	17343	SCREW (1/4-20 X 1/2 IN.)	2		
25		807695T	PLATE-BLOCK-OFF	1		
26	27	34898	GASKET	1		2
27	10	35366	SCREW (1/4-20 X 9/16 IN.)	2		
28	10	98261	SCREW (3/8-16 X 3/4 IN.)	2		
29	13	35048	LOCKWASHER (3/8 IN.)	2		
-		860183A 1	MARINE LONG BLOCK ENGINE	1	(2 BBL. CARBURETOR)	
-		807447A 1	MARINE LONG BLOCK ENGINE	1	(4 BBL. CARBURETOR)	
-	92	809825	SEALER-RED RTV (WHERE APPL)	1		
-	92	34227 1	PERFECT SEAL (WHERE APPLIC)	1		
-	27	806871A96	GASKET SET-OVERHAUL	1		